



*Affordable Artistry*

# MAKING A HOUSE YOUR HOME



« COVER - SANTA FE DOORS

» CONTINENTAL™ DOORS

For the complete line of JELD-WEN®  
windows and doors, visit us online at  
[www.jeld-wen.com](http://www.jeld-wen.com).

**FINDING WAYS TO REFLECT YOUR STYLE**, your taste and your way of living is truly what turns a house into your very own home. Little details, like the way a well-crafted door feels when it opens and closes, create a sense of well-being in subtle but important ways. Families everywhere rely on JELD-WEN for many of these important details: the energy efficiency of their windows, the safety and security of their front doors, and the steadfast performance of all products, including those inside. JELD-WEN materials and craftsmanship represent enduring quality: solid, familiar, just the way you like it. And whether your home is completely contemporary or a traditional colonial, choosing well will always mean looking to a trusted source—JELD-WEN.

## ABOUT JELD-WEN

Since 1960, when JELD-WEN began with one Oregon millwork plant, we've been dedicated to crafting reliable windows and doors. Today you can see, touch and feel reliability in our beautiful windows and doors because of their durability, energy efficiency and worry-free performance.

We measure our success by the relationships we build with our customers, suppliers and communities where we live and work. We've formed partnerships with organizations such as the Green Building Initiative, which accelerates green-building practices by promoting environmentally progressive approaches that are practical, affordable and accessible.

Another way we fulfill our commitment to the communities where we operate, is through the JELD-WEN Foundation and the JELD-WEN Tradition Foundation. We've been the title sponsor of the JELD-WEN Tradition since this championship golf tournament moved to Oregon in 2003. We're also proud to be the official window, door and millwork provider of the PGA TOUR, and Proud Partner of THE PLAYERS.



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One of the first things to know about JELD-WEN® Molded interior doors is that they offer you the best of two worlds: style and substance. Not only can you choose the architectural style that works best with your home, but you can also choose between the classic look of wood in either a woodgrain or smooth finish. Second, you can be assured you'll get the durable performance of a JELD-WEN door. Because Molded doors are such an excellent solution, they are the most popular type of interior door available today. What's more, JELD-WEN offers you the very best selection, and backs it with an industry-leading five-year limited warranty.



JELD-WEN is proud to offer molded doors and doorskins certified by Scientific Certifications Systems (SCS) for recycled content. \*

**Certified Recycled Content**

- SCS-MC-01272- 25% recycled content on molded hollow core bifold doors
- SCS-MC-01134- 60% recycled content on molded hollow core passage doors
- SCS-MC-01117- 80% recycled content on molded door skins

\* Please note that recycled content percentages refer to the door slab and facings. It does not include the door frame and/or frame component.

**ProCORE**  
THE QUIET DOOR®

ProCore The Quiet Door® solid core construction is available with all our Molded and Flush doors. This solid core reduces the transmission of sound by up to 50 percent (compared to a hollow flush door). Furthermore, this option helps prevent the dents and dings of daily life.

Our 1-3/4" doors are also available with 20-minute, 45-minute and 60-minute fire ratings. For true fire protection and solid safety, these doors must be teamed with certified frames and hardware.





## CRAFTSMAN III™

Our Craftsman III doors reflect the unadorned, aesthetically balanced design created over a century ago. These doors are the perfect choice for traditional homes. Their clean, geometric lines also make them increasingly popular with contemporary style homes.

Available with

**ProCORE**  
THE QUIET DOOR®



*JELD-WEN Exclusive –  
Craftsman sticking  
with Flat Panels*



PASSAGE



NARROW



BIFOLD

## CAMBRIDGE

With its simple, straight lines, this two-panel Molded interior door is a natural with almost any interior architecture, contemporary or traditional. The Cambridge has an ovolo sticking profile and a smooth surface.

Available with

**ProCORE**  
THE QUIET DOOR®



**Cambridge - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



PASSAGE



NARROW



BIFOLD



8"0" PASSAGE



## CAMDEN® & PRINCETON

The Camden and Princeton doors have classic design profiles that make them beautiful in homes that are more traditional in their architecture. These two-panel doors with a modified cove and bead sticking profile are identical in every way with the exception of surface—the Camden has a woodgrain surface; the Princeton has a smooth surface.

Available with

**ProCORE**  
THE QUIET DOOR®



**Princeton - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



**Camden - Woodgrain**  
*JELD-WEN® interior doors with woodgrain surfaces emulate the look of solid wood doors.*



PASSAGE



NARROW



BIFOLD



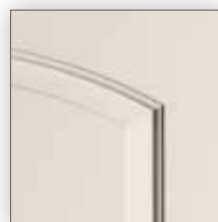
8'0" PASSAGE

## CONTINENTAL™

As its name would suggest, the Continental is reminiscent of classic European architecture and lends itself well to homes that are more traditional in style. This is a two-panel door with an ovolo sticking profile and a smooth surface.

Available with

**PROCORE**  
THE QUIET DOOR®



**Continental - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



PASSAGE



NARROW



BIFOLD



8'0" PASSAGE



## SANTA FE

Designed with the architectural warmth of a planked, solid wood door, the Santa Fe offers you the strength and affordability of a Molded interior door. It has a smooth surface with ovolo sticking and is ready to be painted.

Available with

**ProCORE**  
THE QUIET DOOR®



**Santa Fe - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



PASSAGE



NARROW



BIFOLD



8'0" PASSAGE

## AVALON®

The Avalon, with its straight-lined, three-panel format, can adapt as easily to a contemporary home as it can to one with more traditional design roots. The Avalon offers a modified cove and bead sticking profile, and comes with a woodgrain surface.

Available with

**ProCORE**  
THE QUIET DOOR®



Avalon - Woodgrain  
*JELD-WEN® interior doors with woodgrain surfaces emulate the look of solid wood doors.*



PASSAGE



NARROW



BIFOLD

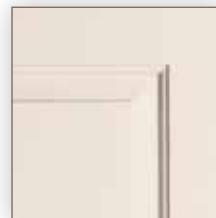


## ATHERTON® & STANFORD®

Distinguished by the beautiful simplicity of a four-panel design and ovolo sticking profile, the Atherton and Stanford Molded interior doors adapt comfortably to almost any interior environment. The Atherton has a smooth surface; the Stanford has woodgrain.

Available with

**PROCORE**  
THE QUIET DOOR®



### Atherton - Smooth

*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



### Stanford - Woodgrain

*JELD-WEN® interior doors with woodgrain surfaces emulate the look of solid wood doors.*



PASSAGE



NARROW



BIFOLD



8'0" PASSAGE

## PROVINCIAL®

This four-panel door with its woodgrain surface and ovolo sticking profile is designed to work with classic architectural styles of virtually every description.

Available with

**ProCORE**  
THE QUIET DOOR®



Provincial - Woodgrain  
*JELD-WEN® interior doors  
with woodgrain surfaces  
emulate the look of solid  
wood doors.*



PASSAGE



NARROW



BIFOLD



## ROCKPORT™

With all the classic charm of a bygone era, it's truly one of a kind. Its smooth surface and modified cove and bead sticking profile add traditional warmth to any room.

Available with

**ProCORE**  
THE QUIET DOOR®



**Rockport - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



PASSAGE



NARROW



BIFOLD



8'0" PASSAGE

## ARLINGTON

With its handsome beaded sticking profile, the Arlington is the first Molded interior door with double-hip raised panels—a premium look at an affordable price.

Available with

**ProCORE**  
THE QUIET DOOR®



### Arlington- Smooth

*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



PASSAGE



NARROW



BIFOLD



8'0" PASSAGE

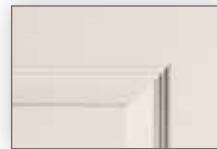


## BOSTONIAN<sup>®</sup>, COLONIAL & BRISTOL

These six-panel doors are perfectly suited to the classic American architecture of so many homes. The *Colonial* has a woodgrain surface with an ovolo sticking profile; the *Bostonian* has a woodgrain surface with a modified cove and bead sticking profile; and the *Bristol* has a smooth surface and modified cove and bead sticking profile.

Available with

**ProCORE**  
THE QUIET DOOR<sup>®</sup>



**Bristol - Smooth**  
*Our smooth surface doors let you give your home a streamlined, contemporary feeling. They feature the look of painted wood doors.*



**Bostonian - Woodgrain**  
*JELD-WEN<sup>®</sup> interior doors with woodgrain surfaces emulate the look of solid wood doors.*



**Colonial - Woodgrain**  
*JELD-WEN<sup>®</sup> interior doors with woodgrain surfaces emulate the look of solid wood doors.*



PASSAGE



NARROW



BIFOLD

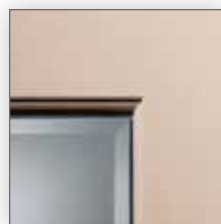


8'0" PASSAGE

# IMPRESSION™ MIRROR

The Impression mirror door casts daylight throughout your whole room, so it becomes brighter and appears larger. At night, it will reflect the glow of your table lamps and other ambient light to add a warm, comforting touch.

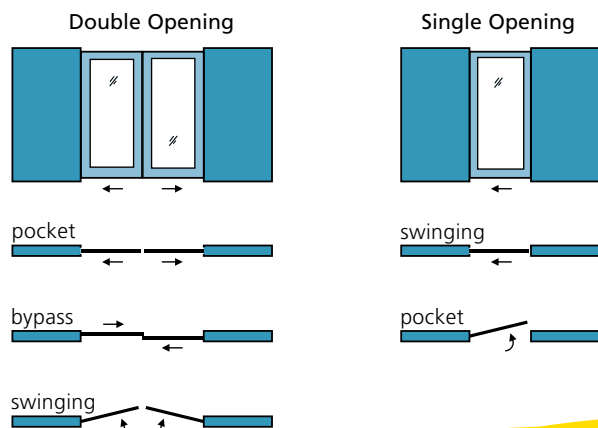
One side of the door has a beveled mirror with a protective film for easy painting, the other features your choice of our Arlington, Colonial or Bostonian® six-panel design.



*The Impression mirror door is built with special adhesives, eliminating the need for a clunky lip moulding to hold the mirror on the door's surface. This way, all you see is the perfectly beveled edge of the mirror. This door complies with ANSI Z97.1 Safety Requirements.*



YOU CAN EASILY ACCOMMODATE AN IMPRESSION DOOR IN ANY SPACE:



ARLINGTON



COLONIAL/BOSTONIAN

BEVELED MIRROR

Available in standard heights and widths. See page 29 for specifications.

## PREFINISHED MOLDED DOORS

The absolute simplicity of having your doors stained, finished and ready to be installed upon arrival is a real advantage, especially when you're on a tight timeline.

This JELD-WEN line of six-panel, prefinished doors comes to you in your choice of several warm wood tones, providing both depth and texture to your home's interior. Every prefinished passage and bifold door is available in widths from 1'0" to 3'0".

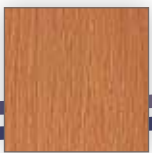
Available with

**ProCORE**  
THE QUIET DOOR®

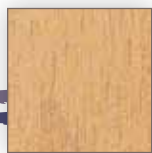


Due to the natural characteristics inherent to wood products and primers, JELD-WEN® prefinished interior doors will have some degree of variation in color tone. While we take careful measures to maintain consistency, some color fluctuation is to be expected.

Prefinished Stains  
(availability may vary by region)



Imperial Oak



Bedford

Prefinished Paint  
(availability may vary by region)



Prefinished White

*Variances in photography and printing may cause the finish colors shown in this catalog to differ from actual finishes.*



Prefinished 6-Panel

## MOLDED COMMERCIAL WIDE STILE DOORS

Rely on JELD-WEN to come through as a trusted source for meeting your very specific, larger scale interior door requirements. Our wide stile doors are so solid and dependable, you'll find them used in hospitality and residential venues of virtually every description.

These doors are designed to accommodate commercial-grade, self-closing hardware on the top rail, a kick plate on the bottom rail and a variety of panic bar options. Extra-wide stiles make it possible to install a variety of commercial locking systems, including card key locks.

JELD-WEN® wide stile doors have a 20-, 45- or 60-minute fire rating; doors 6'8" and higher are ADA\*-compliant.

*Available in standard heights and widths. See page 37 for specifications.*

\*Americans with Disabilities Act

Available with

**PROCORE**  
THE QUIET DOOR®



**Continental™**  
Commercial Wide Stile  
Smooth surface  
Ovolo sticking profile



**Colonial**  
Commercial Wide Stile  
Woodgrain surface  
Ovolo sticking profile



**Arlington**  
Commercial Wide Stile  
Smooth surface  
Beaded sticking profile

# MOLDED DOOR DESIGNS AT-A-GLANCE

## CRAFTSMAN

### SMOOTH SURFACE - FLAT PANEL



**Craftsman III™**  
Flat Panels  
Craftsman Sticking  
6'8" & 7'0"

### SMOOTH SURFACE - RAISED PANEL



**Bristol**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Arlington**  
Beaded Sticking  
Exclusive to JELD-WEN  
6'8", 7'0" & 8'0"



**Rockport™**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"  
(3'0" x 8'0" Only)



**Atherton®**  
Ovolo Sticking  
6'8", 7'0" & 8'0"

### SMOOTH SURFACE - RAISED PANEL



**Santa Fe**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Continental™**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Princeton**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Cambridge**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Impression™ Mirror Door**  
Side A: Beveled Mirror  
Side B: 6-Panel Colonial or Bostonian  
(woodgrain)  
6-Panel Arlington (smooth)

### WOODGRAIN SURFACE - RAISED PANEL



**Colonial**  
Ovolo Sticking  
6'8", 7'0" & 8'0"



**Bostonian®**  
Modified Cove  
& Bead Sticking  
6'8", 7'0" & 8'0"



**Prefinished  
6-Panel**  
Ovolo Sticking  
6'8" & 7'0"



**Provincial®**  
Ovolo Sticking  
6'8" & 7'0"



**Stanford®**  
Ovolo Sticking  
6'8" & 7'0"



**Avalon®**  
Modified Cove  
& Bead Sticking  
6'8" & 7'0"



**Camden®**  
Modified Cove  
& Bead Sticking  
6'8" & 7'0"

# MOLDED DOOR CONSTRUCTION

Whether traditional or contemporary, JELD-WEN has sticking profile options that will distinguish the interior of your home with beautiful quality and attention to design detail.

**Craftsman Sticking**  
*JELD-WEN Exclusive*



**Beaded Sticking**  
*An exclusive feature on our Arlington door*



**Ovolo Sticking**



**Modified Cove and Bead Sticking**



The core, or the materials used inside the door, affects the weight of the door, its ability to withstand impact, its fire rating and even sound transmission.

**SOLID PARTICLEBOARD CORE — COMBINATION WOOD/MDF OR ALL-WOOD FRAME**



**1-3/8" Door**

**1-3/4" Door**

20-minute fire rating available for 1-3/4" up to 3'0" x 8'0"

**ProCORE**  
THE QUIET DOOR®

**SOLID MINERAL CORE — ALL-WOOD FRAME**



**1-3/4" Door**

45- or 60-minute fire ratings up to 3'0" x 8'0", manufactured to the current Georgia-Pacific or Marshfield Door Systems specifications

**WIDE STILE WITH SOLID PARTICLEBOARD CORE — WOOD FRAME**



**1-3/4" Door**

20-minute fire rating

**ProCORE**  
THE QUIET DOOR®

**HOLLOW CORE — MDF FRAME**



**1-3/8" Door**

Blocking behind panels for support\*

\*Hollow core construction may vary by region



## FLUSH INTERIOR DOORS

Our Flush interior doors are available in a wide range of finish colors and woodgrains. The veneer samples shown below represent only a small offering of the many *prefinished embossed* and *smooth hardboard* colors and *unfinished hardwood veneer* species we offer. For a complete list of colors available to you, please contact your local dealer.

**ProCORE**  
THE QUIET DOOR®

All Flush interior doors are available with ProCore the Quiet Door® construction for superior sound control.

In addition to these options, we provide a selection of sizes. Our flush doors come in widths of 1'0" through 4'0" and heights of 6'8", 7'0" and 8'0".

### UNFINISHED HARDWOOD VENEER

Offered in several species (Regional availability, please check with your dealer.)

*Variances in photography and printing may cause the finish colors shown in this catalog to differ from actual finishes.*



Sliced Red Oak



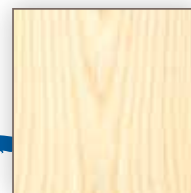
Rotary-Cut Red Oak



Lauan



Rotary-Cut Birch



Ash

# FLUSH DOOR CONSTRUCTION

While keeping the look of interior doors consistent throughout your home, you may choose to vary the core of each, depending on the room in which the door will be installed. The core you select will determine the door's weight, impact resistance, fire rating and sound transmission.

## SOLID PARTICLEBOARD CORE — WOOD OR MDF FRAME



### 1-3/8" Door

1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard

### 1-3/4" Door

1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard  
20-minute fire rating available in 1-3/4" up to 4'0" x 8'0"

**PROCORE**  
THE QUIET DOOR®

## SOLID MINERAL CORE — MINERAL COMPOSITE FRAME



### 1-3/4" Door

45-, 60- and 90-minute fire ratings manufactured to the current Georgia-Pacific or Marshfield Door System specifications  
1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard

## SOLID WOOD STAVE CORE — WOOD FRAME



### 1-3/8" Door

1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard

### 1-3/4" Door

1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard  
20-minute fire rating available in 1-3/4" up to 4'0" x 8'0"

**PROCORE**  
THE QUIET DOOR®

## HOLLOW CORE — COMBINATION WOOD/MDF FRAME



### 1-3/8" Door

Corrugated honeycomb cell core  
1/8" door facings with premium hardwood veneers or preprimed, un-primed or prefinished hardboard

Please check with your local JELD-WEN dealer, distributor or plant for available frame options.

# MOLDED DOOR SIZE AND PROFILE OPTIONS

6'8" and 7'0" Doors	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore®	Bifolds
ARLINGTON 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X
ARLINGTON 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X
ATHERTON® 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
ATHERTON 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
AVALON® 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
AVALON 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
BOSTONIAN® 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
BOSTONIAN 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
BRISTOL 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
BRISTOL 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
CAMBRIDGE 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
CAMBRIDGE 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
CAMDEN® 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
CAMDEN 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
COLONIAL 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
COLONIAL 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
CONTINENTAL™ 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
CONTINENTAL 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
CRAFTSMAN III™ 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X
CRAFTSMAN III 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	C	X	X
IMPRESSION™ Arlington 6'8" Smooth	–	–	–	–	–	–	–	X	–	X	X	X	–	X	B	–	–
IMPRESSION Colonial 6'8" Woodgrain	–	–	–	–	–	–	–	X	–	X	X	X	–	X	O	–	–
IMPRESSION Bostonian 6'8" Woodgrain	–	–	–	–	–	–	–	X	–	X	X	X	–	X	MCB	–	–
PRINCETON 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
PRINCETON 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
PROVINCIAL® 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
PROVINCIAL 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
ROCKPORT™ 6'8" Smooth	–	–	–	–	–	–	–	X	X	X	X	X	X	X	MCB	X	X
ROCKPORT 7'0" Smooth	–	–	–	–	–	–	–	X	X	X	X	X	X	X	MCB	X	X
SANTA FE 6'8" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
SANTA FE 7'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
STANFORD® 6'8" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
STANFORD 7'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
8'0" Doors	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	1'10"	2'0"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	Sticking Profile	ProCore®	Bifolds
ARLINGTON 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	B	X	X
ATHERTON 8'0" Smooth	–	–	–	–	–	–	X	X	X	X	X	X	X	X	O	X	X
BOSTONIAN 8'0" Woodgrain	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
BRISTOL 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
CAMBRIDGE 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
COLONIAL 8'0" Woodgrain	–	–	–	–	X	X	X	X	X	X	X	X	–	X	O	X	X
CONTINENTAL 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X
PRINCETON 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MCB	X	X
ROCKPORT 8'0" Smooth	–	–	–	–	–	–	–	–	–	–	–	–	–	X	MCB	X	–
SANTA FE 8'0" Smooth	X	X	X	X	X	X	X	X	X	X	X	X	X	X	O	X	X

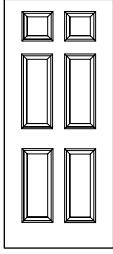
Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

Please check your local distributor for availability of 7'0" and 8'0" doors in your area.

For more detailed product specifications, please check out our JELD-WEN product line at [www.jeld-wen.com](http://www.jeld-wen.com).

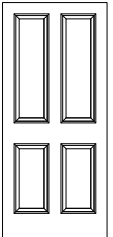
# 6'8" AND 7'0" DOORS

## ARLINGTON



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	5-9/16"	3-1/4"	N/A	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
1'2"	6'8" 7'0"	Three	1-3/8" 1-3/4"	7-9/16"	3-1/4"	N/A	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	8" 9"	3-1/2"	N/A	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	9-13/16"	4-1/8" (1'6") 5-1/8" (1'8")	N/A	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
1'10" 2'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	5-1/2"	3-1/2" (1'10") 4-1/2" (2'0")	4"	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
2'2" 2'4"	6'8" 7'0"	Six	1-3/8" 1-3/4"	7-1/2"	3-1/2" (2'2") 4-1/2" (2'4")	4"	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
2'6"	6'8" 7'0"	Six	1-3/8" 1-3/4"	8"	4-1/2"	5"	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
2'8"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9"	4-1/2"	5"	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth
2'10" 3'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-13/16"	4-1/2" (2'10") 5-1/2" (3'0")	5-3/8"	4-3/4" (6'8") 6-3/4" (7'0")	6-7/8"	9-3/4" (6'8") 11-3/4" (7'0")	B	Smooth

## ATHERTON®



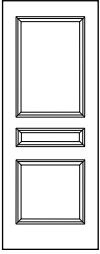
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	5-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
1'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
1'3"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	9-3/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	11-9/16"	3-7/32" (1'6") 4-3/16" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
1'10" 2'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	5-9/16"	3-3/16" (1'10") 4-3/16" (2'0")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
2'2" 2'4"	6'8" 7'0"	Four	1-3/8" 1-3/4"	7-9/16"	3-3/16" (2'2") 4-3/16" (2'4")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
2'6"	6'8" 7'0"	Four	1-3/8" 1-3/4"	8-9/16"	4-3/16"	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
2'8"	6'8" 7'0"	Four	1-3/8" 1-3/4"	9-9/16"	4-3/16"	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth
2'10" 3'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	11-9/16"	3-3/16" (2'10") 4-3/16" (3'0")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Smooth

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

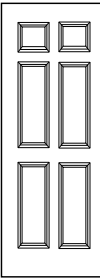
# 6'8" AND 7'0" DOORS

## AVALON®



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	6-3/16"	2-7/8"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
1'2" 1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	6-3/16" 7-11/16" 8-3/4"	4" (1'2") 3-5/8" (1'3") 3-5/8" (1'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	8-3/4"	4-9/16" (1'6") 5-9/16" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
1'10" 2'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	15-5/8"	3-3/16" (1'10") 4-3/16" (2'0")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
2'2" 2'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	19-5/8"	3-3/16" 2'2" 4-3/16" (2'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
2'6"	6'8" 7'0"	Three	1-3/8" 1-3/4"	21-5/8"	4-3/16"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
2'8" 2'10"	6'8" 7'0"	Three	1-3/8" 1-3/4"	23-5/8"	4-3/16" (2'8") 5-3/16" (2'10")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain
3'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	27-5/8"	4-3/16"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	N/A	7-15/16" (6'8") 9-15/16" (7'0")	MCB	Oak Grain

## BOSTONIAN®

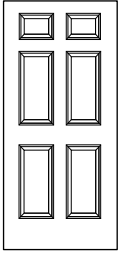


Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	7"	2-7/16" (1'0") 3-7/16" (1'2") 3-15/16" (1'3") 4-7/16" (1'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	11-7/8"	3-1/16" (1'6") 4-1/16" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
1'10" 2'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	5-7/8"	3-3/16" (1'10") 4-3/16" (2'0")	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
2'2" 2'4"	6'8" 7'0"	Six	1-3/8" 1-3/4"	7-7/8"	3-3/16" (2'2") 4-3/16" (2'4")	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
2'6"	6'8" 7'0"	Six	1-3/8" 1-3/4"	8-7/8"	4-3/16"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
2'8"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-7/8"	4-3/16"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
2'10"	6'8" 7'0"	Six	1-3/8" 1-3/4"	10-7/8"	4-3/16"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain
3'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	11-7/8"	4-3/16"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Pine Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

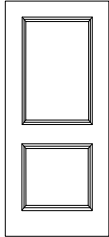
\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

## BRISTOL



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	11-15/16"	3" (1'6") 4" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'10" 2'0" 2'2"	6'8" 7'0"	Six	1-3/8" 1-3/4"	5-15/16"	3-1/8" (1'10") 4-1/8" (2'0") 5-1/8" (2'2")	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'4"	6'8" 7'0"	Six	1-3/8" 1-3/4"	7-15/16"	4-1/8"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'6"	6'8" 7'0"	Six	1-3/8" 1-3/4"	8-15/16"	4-1/8"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'8" 2'10"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-15/16"	4-1/8" (2'8") 5-1/8" (2'10")	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
3'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	11-15/16"	4-1/8"	3-7/8"	4-1/4" (6'8") 6-1/4" (7'0")	6-7/8"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth

## CAMBRIDGE



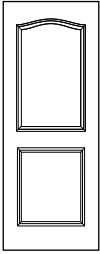
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	5-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
1'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
1'3"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	9-9/16"	3-7/32"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	11-9/16"	3-7/32" (1'6") 4-7/32" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
1'10" 2'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	13-11/16"	4-1/8" (1'10") 5-1/8" (2'0")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
2'2" 2'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	17-11/16"	4-1/8" (2'2") 5-1/8" (2'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
2'6"	6'8" 7'0"	Two	1-3/8" 1-3/4"	19-11/16"	5-1/8"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
2'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	21-11/16"	5-1/8"	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth
2'10" 3'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	23-3/4"	5-1/8" (2'10") 6-1/8" (3'0")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Smooth

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

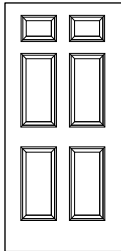
# 6'8" AND 7'0" DOORS

## CAMDEN®



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	6-11/16"	2-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
1'2" 1'3" 1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7-1/2"	3-1/4" (1'2") 3-3/4" (1'3") 4-1/4" (1'4")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	9-1/2"	4-1/4" (1'6") 5-1/4" (1'8")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
1'10" 2'0" 2'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	15"	3-1/2" (1'0") 4-1/2" (2'0") 5-1/2" (2'2")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
2'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	18"	4-15/16" (2'4")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
2'6"	6'8" 7'0"	Two	1-3/8" 1-3/4"	19-11/16"	5-1/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
2'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	22-3/4"	4-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
2'10"	6'8" 7'0"	Two	1-3/8" 1-3/4"	22-3/4"	5-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain
3'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	25"	5-1/2"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Oak Grain

## COLONIAL

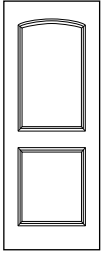


Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	7"	2-7/16" (1'0") 3-7/16" (1'2") 3-15/16" (1'3") 4-7/16" (1'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	11-9/16"	3-3/16" (1'6") 4-3/16" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
1'10" 2'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	5-9/16"	3-3/16" (1'10") 4-3/16" (2'0")	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
2'2" 2'4"	6'8" 7'0"	Six	1-3/8" 1-3/4"	7-9/16"	3-3/16" (2'2") 4-3/16" (2'4")	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
2'6"	6'8" 7'0"	Six	1-3/8" 1-3/4"	8-9/16"	4-3/16"	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
2'8"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-9/16"	4-3/16"	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
2'10"	6'8" 7'0"	Six	1-3/8" 1-3/4"	10-9/16"	4-3/16"	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain
3'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	11-9/16"	4-3/16"	4-3/8"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/16" (6'8") 11-1/16" (7'0")	O	Pine Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

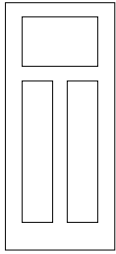
\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

## CONTINENTAL™



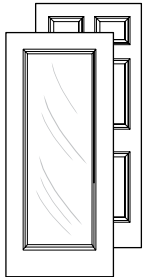
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	5-9/16" 8-9/16"	3-7/32" (1'0") 2-23/32 (1'2")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
1'3" 1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-9/16"	3-7/32" (1'3") 3-23/32 (1'4")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	10-9/16"	3-23/32" (1'6") 4-23/32" (1'8")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
1'10" 2'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	14"	4" (1'10") 5" (2'0")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
2'2" 2'4" 2'6"	6'8" 7'0"	Two	1-3/8" 1-3/4"	18" 18" 20"	4" (2'2") 5" (2'4") 5" (2'6")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
2'8" 2'10" 3'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	21" 24" 24"	5-1/2" (2'8") 5" (2'10") 6" (3'0")	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth

## CRAFTSMAN III™



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Panel Type	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	4"	4"	N/A	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
1'2" 1'3"	6'8" 7'0"	Two	1-3/8" 1-3/4"	6"	4" (1'2") 4-1/2" (1'3")	N/A	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-1/4"	3-7/8"	N/A	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
1'6" 1'8" 1'10"	6'8" 7'0"	Two	1-3/8" 1-3/4"	10"	4" (1'6") 5" (1'8") 6" (1'10")	N/A	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
2'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	15"	4-1/2"	4-1/2"	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
2'2" 2'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	17"	4-1/2" (2'2") 5-1/2" (2'4")	4-1/2"	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
2'6" 2'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	21"	4-1/2" (2'6") 5-1/2" (2'8")	4-1/2"	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth
2'10" 3'0"	6'8" 7'0"	Three	1-3/8" 1-3/4"	25"	4-1/2" (2'10") 5-1/2" (3'0")	4-1/2"	4-5/8" (6'8") 6-5/8" (7'0")	N/A	8-15/16" (6'8") 10-15/16" (7'0")	Flat	C	Smooth

## IMPRESSION™ MIRROR DOOR



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
2'0"	6'8"	One	1-3/8"	15-3/8"	4-1/4"	N/A	4-1/4"	N/A	9-3/8"	**	Pine Grain or Smooth
2'4"	6'8"	One	1-3/8"	19-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Pine Grain or Smooth
2'6"	6'8"	One	1-3/8"	21-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Pine Grain or Smooth
2'8"	6'8"	One	1-3/8"	23-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Pine Grain or Smooth
3'0"	6'8"	One	1-3/8"	27-3/8"	4-5/16"	N/A	4-1/4"	N/A	9-3/8"	**	Pine Grain or Smooth

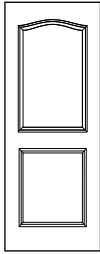
Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

\*\*Arlington Impression mirror doors have B sticking profile; Bostonian and Bristol Impression mirror doors have MCB sticking profile; Colonial Impression mirror doors have O sticking profile.

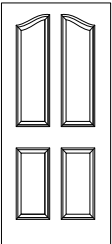
# 6'8" AND 7'0" DOORS

## PRINCETON



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	6-5/8"	2-11/16"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	6-5/8"	3-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'3" 1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-1/2"	3-1/4" (1'3") 3-3/4" (1'4")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	9-1/2"	4-1/4" (1'6") 5-1/4" (1'8")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
1'10" 2'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	15"	3-1/2" (1'10") 4-1/2" (2'0")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'2" 2'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	18"	3-15/16" (2'2") 4-15/16" (2'4")	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'6"	6'8" 7'0"	Two	1-3/8" 1-3/4"	19-3/4"	5-1/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	22-7/8"	4-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
2'10"	6'8" 7'0"	Two	1-3/8" 1-3/4"	22-7/8"	5-5/8"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth
3'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	25"	5-1/2"	N/A	5-3/8" (6'8") 7-3/8" (7'0")	3-3/4"	8-1/4" (6'8") 10-1/4" (7'0")	MCB	Smooth

## PROVINCIAL®

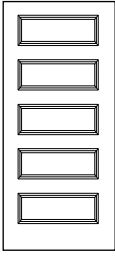


Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	5-9/16"	3-3/16"	N/A	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
1'2"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7-9/16"	3-3/16"	N/A	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
1'3"	6'8" 7'0"	Two	1-3/8" 1-3/4"	8-9/16"	3-3/16"	N/A	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	9-9/16"	3-3/16"	N/A	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	11-9/16"	3-3/16" (1'6") 4-3/16" (1'8")	N/A	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
1'10" 2'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	5-9/16"	3-3/16" (1'10") 4-3/16" (2'0")	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
2'2" 2'4"	6'8" 7'0"	Four	1-3/8" 1-3/4"	7-9/16"	3-3/16" (2'2") 4-3/16" (2'4")	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
2'6"	6'8" 7'0"	Four	1-3/8" 1-3/4"	8-9/16"	4-3/16"	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
2'8"	6'8" 7'0"	Four	1-3/8" 1-3/4"	9-9/16"	4-3/16"	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
2'10"	6'8" 7'0"	Four	1-3/8" 1-3/4"	10-9/16"	4-3/16"	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain
3'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	11-9/16"	4-3/16"	4-3/8"	5" (6'8") 7" (7'0")	7"	9-1/4" (6'8") 11-1/4" (7'0")	O	Pine Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

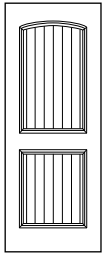
\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

## ROCKPORT™



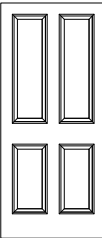
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
2'0"	6'8" 7'0"	Five	1-3/8" 1-3/4"	15-3/4"	4-1/8"	N/A	4-1/2" (6'8") 6-1/2" (7'0")	N/A	8-1/2" (6'8") 10-1/2" (7'0")	MCB	Smooth
2'2" 2'4"	6'8" 7'0"	Five	1-3/8" 1-3/4"	19-3/4"	3-1/8" (2'2") 4-1/8" (2'4")	N/A	4-1/2" (6'8") 6-1/2" (7'0")	N/A	8-1/2" (6'8") 10-1/2" (7'0")	MCB	Smooth
2'6"	6'8" 7'0"	Five	1-3/8" 1-3/4"	21-3/4"	4-1/8"	N/A	4-1/2" (6'8") 6-1/2" (7'0")	N/A	8-1/2" (6'8") 10-1/2" (7'0")	MCB	Smooth
2'8"	6'8" 7'0"	Five	1-3/8" 1-3/4"	23-3/4"	4-1/8"	N/A	4-1/2" (6'8") 6-1/2" (7'0")	N/A	8-1/2" (6'8") 10-1/2" (7'0")	MCB	Smooth
2'10" 3'0"	6'8" 7'0"	Five	1-3/8" 1-3/4"	25-3/4"	4-1/8" (2'10") 5-1/8" (3'0")	N/A	4-1/2" (6'8") 6-1/2" (7'0")	N/A	8-1/2" (6'8") 10-1/2" (7'0")	MCB	Smooth

## SANTA FE



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	10"	4" (1'6") 5" (1'8")	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
1'10" 2'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	14"	4" (1'10") 5" (2'0")	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
2'2" 2'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	18"	4" (2'2") 5" (2'4")	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
2'6"	6'8" 7'0"	Two	1-3/8" 1-3/4"	21"	4-1/2"	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
2'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	23"	4-1/2"	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth
2'10" 3'0"	6'8" 7'0"	Two	1-3/8" 1-3/4"	24"	5" (2'10") 6" (3'0")	N/A	4-3/8" (6'8") 6-3/8" (7'0")	7"	9-7/8" (6'8") 11-7/8" (7'0")	O	Smooth

## STANFORD®



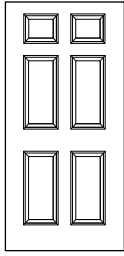
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Two	1-3/8" 1-3/4"	7"	2-7/16" (1'0") 3-7/16" (1'2") 3-15/16" (1'3") 4-7/16" (1'4")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
1'6" 1'8"	6'8" 7'0"	Two	1-3/8" 1-3/4"	11-9/16"	3-3/16" (1'6") 4-3/16" (1'8")	N/A	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
1'10" 2'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	5-9/16"	3-3/16" (1'10") 4-3/16" (2'0")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
2'2" 2'4"	6'8" 7'0"	Four	1-3/8" 1-3/4"	7-9/16"	3-3/16" (2'2") 4-3/16" (2'4")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
2'6"	6'8" 7'0"	Four	1-3/8" 1-3/4"	8-9/16"	4-3/16"	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
2'8" 2'10"	6'8" 7'0"	Four	1-3/8" 1-3/4"	9-9/16"	4-3/16" (2'8") 5-3/16" (2'10")	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain
3'0"	6'8" 7'0"	Four	1-3/8" 1-3/4"	11-9/16"	4-3/16"	4-5/16"	4-1/4" (6'8") 6-1/4" (7'0")	7"	9-1/8" (6'8") 11-1/8" (7'0")	O	Oak Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

# 6'8" AND 7'0" DOORS

## PREFINISHED (STAINED) SIX-PANEL



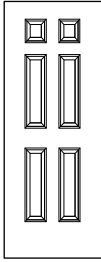
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	6'8" 7'0"	Three	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
1'6" 1'8"	6'8" 7'0"	Three	1-3/8" 1-3/4"	11-15/16"	3-1/4" (1'6") 4-1/4" (1'8")	N/A	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
1'10" 2'0" 2'2"	6'8" 7'0"	Six	1-3/8" 1-3/4"	5-15/16"	5-1/4" (1'10") 4-1/2" (2'0") 5-1/2" (2'2")	3-7/8"	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
2'4"	6'8" 7'0"	Six	1-3/8" 1-3/4"	7-15/16"	4-1/2"	3-7/8"	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
2'6"	6'8" 7'0"	Six	1-3/8" 1-3/4"	8-15/16"	4-1/2"	3-7/8"	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
2'8" 2'10"	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-15/16"	4-5/8" 5-5/8"	3-7/8"	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain
3'0"	6'8" 7'0"	Six	1-3/8" 1-3/4"	11-15/16"	4-1/8"	3-7/8"	4-1/8" (6'8") 6-1/8" (7'0")	6-7/8"	8-3/8" (6'8") 10-3/8" (7'0")	MCB	Oak Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

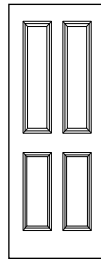
# 8'0" DOORS

## ARLINGTON



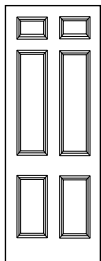
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0"	8'0"	Three	1-3/8" 1-3/4"	5-1/2"	3-1/4"	N/A	4-3/4"	6-7/8"	9-1/2"	B	Smooth
1'2"	8'0"	Three	1-3/8" 1-3/4"	7-1/2"	3-1/4"	N/A	4-3/4"	6-7/8"	9-1/2"	B	Smooth
1'3" 1'4"	8'0"	Three	1-3/8" 1-3/4"	8"	3-1/2" 4"	N/A	4-3/4"	6-7/8"	9-1/2"	B	Smooth
1'6" 1'8"	8'0"	Three	1-3/8" 1-3/4"	9-13/16"	4-1/8" 5-1/8"	N/A	4-3/4"	6-7/8"	9-1/2"	B	Smooth
1'10" 2'0"	8'0"	Six	1-3/8" 1-3/4"	5-1/2"	3-1/2" 4-1/2"	4"	4-3/4"	6-7/8"	9-1/2"	B	Smooth
2'2" 2'4"	8'0"	Six	1-3/8" 1-3/4"	7-1/2"	3-1/2" 4-1/2"	4"	4-3/4"	6-7/8"	9-1/2"	B	Smooth
2'6"	8'0"	Six	1-3/8" 1-3/4"	8"	4-1/2"	5"	4-3/4"	6-7/8"	9-1/2"	B	Smooth
2'8"	8'0"	Six	1-3/8" 1-3/4"	9"	4-1/2"	5"	4-3/4"	6-7/8"	9-1/2"	B	Smooth
2'10" 3'0"	8'0"	Six	1-3/8" 1-3/4"	9-13/16"	4-1/2" 5-1/2"	5-3/8"	4-3/4"	6-7/8"	9-1/2"	B	Smooth

## ATHERTON®



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'10" 2'0"	8'0"	Four	1-3/8" 1-3/4"	5-9/16"	3-1/4" (1'10") 4-1/4" (2'0")	4-3/8"	4-7/16"	6-31/32"	8-15/16"	O	Smooth
2'2" 2'4"	8'0"	Four	1-3/8" 1-3/4"	7-9/16"	3-1/4" (2'2") 4-1/4" (2'4")	4-3/8"	4-7/16"	6-31/32"	8-15/16"	O	Smooth
2'6"	8'0"	Four	1-3/8" 1-3/4"	8-9/16"	4-1/4"	4-3/8"	4-7/16"	6-31/32"	8-15/16"	O	Smooth
2'8"	8'0"	Four	1-3/8" 1-3/4"	9-9/16"	4-1/4"	4-3/8"	4-7/16"	6-31/32"	8-15/16"	O	Smooth
2'10" 3'0"	8'0"	Four	1-3/8" 1-3/4"	11-9/16"	3-1/4" (2'10") 4-1/4" (3'0")	4-3/8"	4-7/16"	6-31/32"	8-15/16"	O	Smooth

## BOSTONIAN®



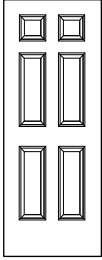
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Three	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-1/4"	6-7/8"	8-1/4"	MCB	Pine Grain
1'6" 1'8"	8'0"	Three	1-3/8" 1-3/4"	9-3/4"	4-1/8" (1'6") 5-1/8" (1'8")	N/A	4-1/4"	6-7/8"	8-1/4"	MCB	Pine Grain
1'10" 2'0"	8'0"	Six	1-3/8" 1-3/4"	5-15/16"	3-1/8" (1'10") 4-1/8" (2'0")	3-7/8"	4-1/4"	6-7/8"	8-1/4"	MCB	Pine Grain
2'2" 2'4" 2'6"	8'0"	Six	1-3/8" 1-3/4"	7-11/16"	3-3/8" (2'2") 4-3/8" (2'4") 5-3/8" (2'6")	3-7/8"	4-1/4"	6-7/8"	8-1/4"	MCB	Pine Grain
2'8" 2'10" 3'0"	8'0"	Six	1-3/8" 1-3/4"	9-11/16"	4-3/8" (2'8") 5-3/8" (2'10") 6-3/8" (3'0")	3-7/8"	4-1/4"	6-7/8"	8-1/4"	MCB	Pine Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

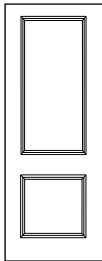
# 8'0" DOORS

## BRISTOL



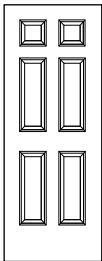
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Three	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
1'6" 1'8"	8'0"	Three	1-3/8" 1-3/4"	11-31/32"	3" (1'6") 4" (1'8")	N/A	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
1'10" 2'0"	8'0"	Six	1-3/8" 1-3/4"	5-31/32"	3-5/32" (1'10") 4-5/32" (2'0")	3-3/4"	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
2'2" 2'4"	8'0"	Six	1-3/8" 1-3/4"	7-31/32"	3-5/32" (2'2") 4-5/32" (2'4")	3-3/4"	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
2'6"	8'0"	Six	1-3/8" 1-3/4"	8-31/32"	4-5/32"	3-3/4"	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
2'8"	8'0"	Six	1-3/8" 1-3/4"	9-31/32"	4-5/32"	3-3/4"	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth
2'10" 3'0"	8'0"	Six	1-3/8" 1-3/4"	10-31/32"	4-5/32" (2'10") 5-5/32" (3'0")	3-3/4"	5-1/16"	6-7/8"	8-7/16"	MCB	Smooth

## CAMBRIDGE



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Two	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-1/2"	7"	9"	O	Smooth
1'6" 1'8"	8'0"	Two	1-3/8" 1-3/4"	9-3/4"	4-1/8" (1'6") 5-1/8" (1'8")	N/A	4-1/2"	7"	9"	O	Smooth
1'10" 2'0"	8'0"	Two	1-3/8" 1-3/4"	13-3/4"	4-1/8" (1'10") 5-1/8" (2'0")	N/A	4-1/2"	7"	9"	O	Smooth
2'2" 2'4" 2'6"	8'0"	Two	1-3/8" 1-3/4"	19-3/4"	3-1/8" (2'2") 4-1/8" (2'4") 5-1/8" (2'6")	N/A	4-1/2"	7"	9"	O	Smooth
2'8" 2'10" 3'0"	8'0"	Two	1-3/8" 1-3/4"	23-3/4"	4-1/8" (2'8") 5-1/8" (2'10") 6-1/8" (3'0")	N/A	4-1/2"	7"	9"	O	Smooth

## COLONIAL

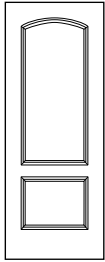


Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'6" 1'8"	8'0"	Three	1-3/8" 1-3/4"	9-9/16" (1'6") 11-9/16" (1'8")	4-3/16"	N/A	4-1/4"	7"	9"	O	Pine Grain
1'10" 2'0"	8'0"	Six	1-3/8" 1-3/4"	5-9/16"	3-3/16" (1'10") 4-3/16" (2'0")	4-3/8"	4-1/4"	7"	9"	O	Pine Grain
2'2" 2'4"	8'0"	Six	1-3/8" 1-3/4"	7-9/16"	3-3/16" (2'2") 4-3/16" (2'4")	4-3/8"	4-1/4"	7"	9"	O	Pine Grain
2'6"	8'0"	Six	1-3/8" 1-3/4"	8-9/16"	4-3/16"	4-3/8"	4-1/4"	7"	9"	O	Pine Grain
2'8"	8'0"	Six	1-3/8" 1-3/4"	9-9/16"	4-3/16"	4-3/8"	4-1/4"	7"	9"	O	Pine Grain
3'0"	8'0"	Six	1-3/8" 1-3/4"	11-9/16"	4-3/16"	4-3/8"	4-1/4"	7"	9"	O	Pine Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

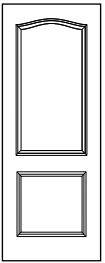
\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

## CONTINENTAL™



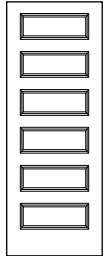
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Two	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	5-1/4"	4-3/16"	11"	O	Smooth
1'6" 1'8"	8'0"	Two	1-3/8" 1-3/4"	9-3/4"	4-1/8" (1'6") 5-1/8" (1'8")	N/A	5-1/4"	4-3/16"	11"	O	Smooth
1'10" 2'0" 2'2"	8'0"	Two	1-3/8" 1-3/4"	14"	4" (1'10") 5" (2'0") 6" (2'2")	N/A	5-1/4"	4-3/16"	11"	O	Smooth
2'4" 2'6"	8'0"	Two	1-3/8" 1-3/4"	20"	4" (2'4") 5" (2'6")	N/A	5-1/4"	4-3/16"	11"	O	Smooth
2'8" 2'10" 3'0"	8'0"	Two	1-3/8" 1-3/4"	24"	4" (2'8") 5" (2'10") 6" (3'0")	N/A	5-1/4"	4-3/16"	11"	O	Smooth

## PRINCETON



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Two	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
1'6" 1'8"	8'0"	Two	1-3/8" 1-3/4"	9-1/2"	4-1/4" (1'6") 5-1/4" (1'8")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
1'10" 2'0"	8'0"	Two	1-3/8" 1-3/4"	14-15/16"	3-1/2" (1'10") 4-1/2" (2'0")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
2'2" 2'4"	8'0"	Two	1-3/8" 1-3/4"	18-1/8"	3-15/16" (2'2") 4-15/16" (2'4")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
2'6"	8'0"	Two	1-3/8" 1-3/4"	19-11/16"	5-1/8" (2'6")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
2'8"	8'0"	Two	1-3/8" 1-3/4"	22-13/16"	4-1/2" (2'8")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth
2'10" 3'0"	8'0"	Two	1-3/8" 1-3/4"	25"	4-1/2" (2'10") 5-1/2" (3'0")	N/A	5-1/4"	3-3/4"	8-1/4"	MCB	Smooth

## ROCKPORT™



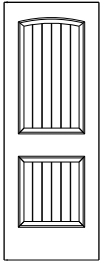
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
3'0"	8'0"	6	1-3/8" 1-3/4"	25-3/4"	5-1/8"	N/A	4-1/2"	4-1/4"	10-3/8"	MCB	Smooth

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

# 8'0" DOORS

## SANTA FE



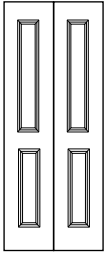
Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
1'0" 1'2" 1'3" 1'4"	8'0"	Two	1-3/8" 1-3/4"	7"	2-1/2" (1'0") 3-1/2" (1'2") 4" (1'3") 4-1/2" (1'4")	N/A	4-5/8"	7"	9-5/8"	O	Smooth
1'6" 1'8"	8'0"	Two	1-3/8" 1-3/4"	10"	4" (1'6") 5" (1'8")	N/A	4-5/8"	7"	9-5/8"	O	Smooth
1'10" 2'0"	8'0"	Two	1-3/8" 1-3/4"	14"	4" (1'10") 5" (2'0")	N/A	4-5/8"	7"	9-5/8"	O	Smooth
2'2" 2'4"	8'0"	Two	1-3/8" 1-3/4"	18"	4" (2'2") 5" (2'4")	N/A	4-5/8"	7"	9-5/8"	O	Smooth
2'6"	8'0"	Two	1-3/8" 1-3/4"	21"	4-1/2"	N/A	4-5/8"	7"	9-5/8"	O	Smooth
2'8"	8'0"	Two	1-3/8" 1-3/4"	23"	4-1/2"	N/A	4-5/8"	7"	9-5/8"	O	Smooth
2'10" 3'0"	8'0"	Two	1-3/8" 1-3/4"	24"	5" (2'10") 6" (3'0")	N/A	4-5/8"	7"	9-5/8"	O	Smooth

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

# BIFOLD DOORS

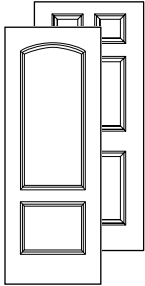
## BIFOLDS



Door Design	Heights*	# of Panels	Thickness	Widths* 2 doors or 1 unit	Widths* 4 doors or 2 units
Arlington	6'7"; 6'11"; 7'11"	Three	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Atherton®	6'7"; 6'11"; 7'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Avalon®	6'7"; 6'11"	Three	1-3/8"	2'0"; 2'6"; 3'0"	4'0"; 5'0"; 6'0"
Bostonian®	6'7"; 6'11"; 7'11"	Three	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Bristol	6'7"; 6'11"; 7'11"	Three	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Cambridge	6'7"; 6'11"; 7'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Camden®	6'7"; 6'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Colonial	6'7"; 6'11"; 7'11"	Three	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Continental™	6'7"; 6'11"; 7'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Craftsman III™	6'7"	Two	1-3/8"	1'8", 1'10", 2'0"; 2'2", 2'4"; 2'6"; 2'8", 2'10", 3'0"	4'0"; 5'0"; 6'0"
Princeton	6'7"; 6'11"; 7'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Provincial®	6'7"; 6'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Rockport	6'7"; 6'11"	Five	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"
Santa Fe	6'7"; 6'11"; 7'11"	Two	1-3/8"	2'0"; 2'4"; 2'6"; 2'8"; 3'0"	4'0"; 4'8"; 5'0"; 5'2"; 5'6"; 6'0"

\* All panel, inner stile, top rail and lock rail measurements will match those listed above. Outer stile measurements may vary 1/4" (depending on pre-fit). All bottom rail measurements will be 1" shorter than the measurements listed above in order to accommodate track and hardware. Bifolds are available in alternate heights and widths. Please contact your local JELD-WEN facility for specifications and availability of alternate sizes. All bifolds are boxed (or end-capped) with track and hardware included.

## COMMERCIAL WIDE STILE



Width	Height	# of Panels	Thickness	Panel Width	Outer Stiles*	Center Mullion	Top Rail	Lock Rail	Bottom Rail	Sticking Profile	Surface
3'0" Arlington	6'8" 7'0"	Six	1-3/8" 1-3/4"	9"	6-1/2"	5"	5-9/16" (6'8") 7-9/16" (7'0")	6-7/16"	10-1/2" (6'8") 12-1/2" (7'0")	B	Smooth
3'0" Continental	6'8" 7'0"	Two	1-3/8" 1-3/4"	24"	6"	N/A	5-1/4" (6'8") 7-1/4" (7'0")	4-3/16"	10-13/16" (6'8") 12-13/16" (7'0")	O	Smooth
3'0" Colonial	6'8" 7'0"	Six	1-3/8" 1-3/4"	9-1/8"	6-7/16"	4-7/8"	4-1/2" (6'8") 6-1/2" (7'0")	6-7/16"	10-9/16" (6'8") 12-9/16" (7'0")	O	Oak Grain

Sticking Profile: B=Beaded, MCB=Modified Cove and Bead, O=Ovolo, C=Craftsman

\*Assuming standard bore machining (2-1/8" diameter bore), outer stile measurements listed above must be no less than 3-3/4" in order to accommodate a 2-3/8" backset on the lock hole. For 2-3/4" backsets, outer stile measurements must be no less than 3-13/16". If lock bore machining is less than the outer stile measurements listed above, all lock bore drilling must be done within the lock rail for best appearance and performance. Outer stile dimension may vary 1/4" from the measurements listed above.

# INSTALLATION, CARE AND MAINTENANCE

## JELD-WEN® Interior Molded Wood Fiber and Flush Doors General Instructions

### *Handling*

1. Avoid dragging doors across one another and keep doors clean.
2. Store flat on a level surface in a dry, well-ventilated building.
3. Doors should be conditioned to average prevailing relative humidity.
4. Doors should not be subject to extreme or rapid changes in heat or humidity. Avoid sudden changes such as forced heat to dry out a building. Doors should not be delivered to the job site or installed until concrete floors, foundation, plaster or drywall are cured.
5. In addition to finishing both door surfaces, all ends and edges must be sealed with an effective coating before installation, to prevent undue moisture absorption. Additional coats of the finish materials will increase resistance to moisture absorption.

### *Fitting and Hanging*

1. Allow approximately 3/16" clearance on width.
2. Caution must be used to avoid impairing the strength of the door when trimming. Trim no more than 3/16" from each side.
3. Use three hinges on all 1-3/4" and solid core doors. Hinges must be set in a straight line to prevent distortion.
4. Jambs and stops must be set square and plumb.
5. Immediately after cutting and fitting (before hanging) seal all cut surfaces and ends of doors with an effective coating.

## JELD-WEN Interior Doors—Finishing Recommendations

### *Unfinished Hardwood*

1. Sand entire door lightly with fine grit sandpaper, giving special attention to areas of raised grain and any soil marks resulting from handling; clean thoroughly. Do not spot-sand heavily in one area only, as the finish will then appear blotchy.
2. It is important that finishes be compatible from base to top coat. It is recommended that the manufacturer's specifications be followed and that only one manufacturer's products be used on all coats.
3. Doors, other than Lauan, to be finished with a natural or a stain finish should be sealed with a clear sanding sealer or wood sealer. Do not use penetrating stain on oak, birch or ash species. If a door is to be painted, apply a good quality primer. Lauan species may be stained without a sealer.
4. For doors to be stained, we recommend an alkyd resin-based stain followed by wiping to remove excess stain and achieve the desired color tone and grain effect.
5. Apply at least two coats of clear top coat such as a polyurethane resin-based finish to natural or stained doors. Painted doors should receive a minimum of two coats of a good acrylic latex or trim paint.

### *Molded, Prefinished and Hardboard*

1. Doors furnished preprimed should be carefully wiped clean and finished with two coats of top quality latex or oil-based paint.
2. Doors furnished prefinished require no additional finishing.
3. To properly seal and finish doors, use a high-grade product and apply in strict compliance with the manufacturer's specifications.
4. Ends must be sealed before hanging.
5. Doors should be finished on all six sides before hanging or immediately after hanging.
6. Doors should not be allowed to remain unfinished when hung, nor should one side be finished when the other is not.

### *Edge and End Sealing—All Doors*

1. All surfaces of the door must be properly finished.
2. Use a good grade of latex or oil-based paint.
3. Do not use water-thinned latex paint.

## JELD-WEN Molded Wood Fiber Doors

### *Painting Instructions*

A waterborne all-acrylic latex finish is most compatible with our primer and is our recommended finish. It has a chemical affinity for the primer and allows the whole system to “breathe,” while affording durability and appearance equal to or better than solvent-borne systems. These top coats are also user-friendly, posing no flammability or health problems during application, and clean up easily.

Oil-based paints (employing drying oils such as linseed or tung oils) and some alkyd enamel paints are compatible with the primer, but are not as highly rated for durability.

The slower drying alkyd enamel top coats (those employing long-oil alkyds) should not be used. If you must use an alkyd enamel system, ask your paint store to recommend a quicker drying short-oil system. The slower the solvent evaporates, the more likely it is to saturate the primer and possibly leach naturally occurring chemicals out of the wood, which can affect appearance or cure the top coat.

Lacquers are not recommended over latex primers due to the strong solvents they contain. Aside from the flammability and toxicity issues involved with their use, their adhesion to acrylic primer is poor.

Wood preservatives are not recommended. They may contain metals and waxes which inhibit the adhesion of top coats applied subsequently to the surface.

Be sure to select a finish coating specifically intended for the job, from a reputable coatings manufacturer. Make certain that it is a top-quality product with a list of ingredients and application instructions on the label. Read the label thoroughly and follow the instructions explicitly.

### *Surface Preparation*

The surface must be clean, dry and free from dust, dirt, mildew and other contamination. Areas of door lacking primer should be lightly sanded with 220-grit sandpaper and then spot-primed with a latex-acrylic primer.

Repriming is not recommended. Some of the primers intended for use on raw wood have penetrants and solvents, which can soften the latex primer or inhibit adhesion.

### *Thinning the Finishing Coat*

Most finish coatings are supplied ready-to-use with little or no thinning necessary for application. If some thinning is required, see the manufacturer's suggestions on the paint label. Avoid thinning oil-based and alkyd materials with anything but pure mineral spirits (paint thinner). The use of kerosene, lacquer thinner, turpentine or reclaimed solvents of any kind to thin oil-based or enamel finishes is not recommended. Some alkyd enamel systems are sold too thick to spray. This allows the manufacturer to meet various states' solvent emissions regulations. Avoid those brands.

### *Application Parameters*

The finish coat of paint should be applied in accordance with the recommendation on the paint manufacturer's label, paying strict attention to proper covering instructions, temperature and humidity at the time of painting, and other specific requirements. Avoid painting in hot, humid weather or when the temperature is likely to drop below 50 degrees Fahrenheit before the paint fully cures. The temperature needs to be above 50 degrees for 24 hours. Two thin coats of paint are recommended. If spray application is used, apply a minimum of two coats, waiting for the first coat to dry thoroughly before spraying the second. An excessively thick coat is undesirable as well. Two thin coats are better than one thick coat. If the job calls for a high gloss, let the first coat dry thoroughly, then lightly sand and clean the surface with a clean dry cloth before applying a second coat.

# JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM LIMITED WARRANTY

## OUR WARRANTY TO YOU...

JELD-WEN® Products<sup>1</sup> are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **July 1, 2010** for use in the United States and Canada. Separate warranties apply for our garage door collections. Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information refer to [www.jeld-wen.com](http://www.jeld-wen.com) or [www.jeld-wen.ca](http://www.jeld-wen.ca).

### What This Warranty COVERS

We warrant to the original owner<sup>2</sup> that if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part.

### Owner-Occupied Single-Family Residence Limited Warranty

**Fiberglass Door Slabs:** We warrant our fiberglass door slabs for as long as you own and occupy your residence.

**Steel Door Slabs:** We warrant our steel door slabs for **ten (10)** years from the date of initial purchase.

**Wood Door Slabs:** We warrant our wood door slabs for **five (5)** years from the date of initial purchase.

**Interior Door Slabs:** We warrant our interior door slabs for **five (5)** years from the date of initial purchase.

**Factory Prefinish:** We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to credit per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

Product	Coverage	Refinish Credit
Aurora® Fiberglass Doors	5 years	\$350 per opening
Custom Exterior Wood Doors	1 year	\$250 per opening
Custom Interior Wood Doors	1 year	\$150 per opening
Authentic Wood Doors	1 year	\$100 per opening

**Door Frames:** We warrant our door frames for **one (1)** year from the date of purchase.

**AuraLast® Protection for Door Slabs and Frames:** Our AuraLast pine wood door slabs will be free from wood cellular structure failure (often referred to as "wood cellular breakdown") caused by decay and/or termites for **twenty (20)** years from the date of initial purchase. Our AuraLast pine door frame components will be free from wood cellular structure failure caused by decay and/or termites for as long as the original consumer owns the home in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

### Commercial Limited Warranty (Other than Owner-Occupied Single-Family Residence)

**Fiberglass, Steel, Wood and Interior Door Slabs:** We warrant our door slabs for **five (5)** years from the date of initial purchase.

**All Other Products, Components, Prefinishes, and Options as Listed Above:** Coverage is the same as for Owner-Occupied Single-Family Residences as listed above.

### Transferability

This warranty is not transferable.

### How to Get Assistance

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

#### In the United States:

Mail: JELD-WEN Customer Care  
Attn: Door Warranty Claims  
P.O. Box 1329, Klamath Falls, OR 97601  
Phone: 800-JELD-WEN (800-535-3936)  
Fax: 800-436-5954  
Email: CustomerServiceAgents@jeld-wen.com

#### In Eastern Canada:

Mail: JELD-WEN Service Department  
90, rue Industrielle  
Saint-Appollinaire, Quebec, Canada G0S 2E0  
Phone: 800-463-1930  
Fax: 888-998-1599

#### In Western Canada:

Mail: JELD-WEN Service Department  
550 Munroe Avenue  
Winnipeg, Manitoba, Canada R2K 4H3  
Phone: 888-945-5627  
204-668-8230  
Fax: 204-663-1072  
Email: wpgservice@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

### What We Will Do

Upon receiving your notification, we will send out an acknowledgement within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If it is determined that the product does not have a defect covered by the warranty, we may charge an inspection fee for an on site inspection that is required or requested by you. If we determine that there is in fact a defect we will repair the product, ship a replacement product to the distributor or person making the claim in the same specification as the original product sold to the distributor, or refund the original purchase price paid to us. Replacement components/products are warranted for the balance of the original product warranty or 90 days, whichever is longer. This warranty gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Continued on next page

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to **twelve (12)** months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

### What This Warranty Does NOT Cover

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

We are not liable for:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of wood or finish; surface cracks that are less than 1/32" in width and/or 2" in length; for knotty alder and juniper: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Problems due to misuse or abuse; failure to follow the care and maintenance instructions; or as a result of any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Problems related to: improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at [www.jeld-wen.com/resources](http://www.jeld-wen.com/resources)); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our "Appropriate Protection for Exterior Doors" in our product literature or at [www.jeld-wen.com/resources](http://www.jeld-wen.com/resources); for specific information pertaining to your structure, consult your contractor or other building professional.
- Warp for any 3'6" wide by 8' 0" high by 1-3/4", or smaller door slab, which does not exceed 1/4" in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
- Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
- Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4" or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
- Wood cellular structure failure for wood components other than of AuraLast pine and any components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood cellular structure failure.
- Problems related to water and/or air infiltration due to improper assembly; installation errors or flaws in building design and construction; installation must be in strict conformance with the installation instructions provided by the manufacturer of the door entry system.
- Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.

- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Hardware or inserts that are not provided by us, such as locksets, door handles, strikes, etc.
- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
- Cost for labor, removal or disposal of defective product(s), installation or finishing of the replacement door or component.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

#### Important Legal Information

**This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.**

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty.

<sup>1</sup>"JELD-WEN Products" shall refer to interior and exterior door slabs and systems manufactured in the United States and marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

<sup>2</sup> This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory pre-finish.

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DOORS: SANTA FE



DOOR: CONTINENTAL™



DOOR: IMPRESSION™ MIRROR



DOOR: PRINCETON 8'0"

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With a strong commitment to sustainability, JELD-WEN also is a recognized leader in manufacturing energy efficient products - providing solutions that deliver exceptional value for builders, architects and homeowners all over the globe.

The company captured its second ENERGY STAR Partner of the Year award in 2010. For more information about JELD-WEN, or to find a dealer near you, visit [www.jeld-wen.com](http://www.jeld-wen.com) or call 800-877-9482.

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JELD-WEN reserves the right to change product specifications without notice. Please check our website, **jeld-wen.com**, for current information.

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